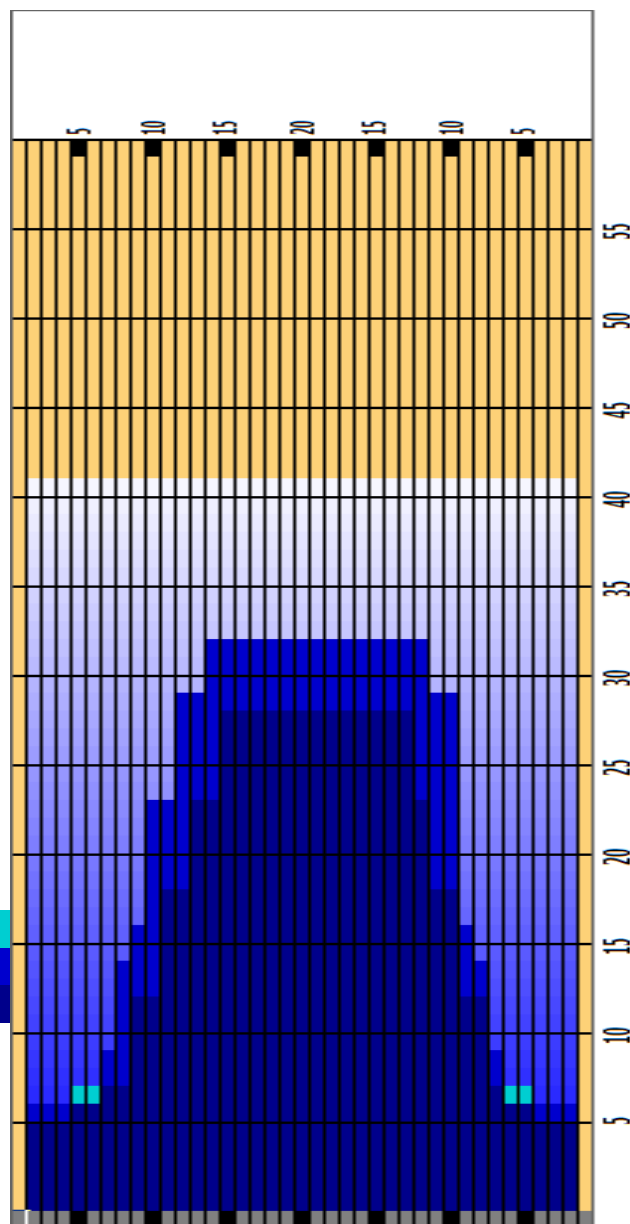


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	16.25 mL	Reverse Oil Total	11.6 mL	Volume Oil Total	27.85 mL
Tank Configuration	Only A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	7400	
2	5L	5R	1	14	31	5.9	7.8	1550	
3	9L	8R	2	18	48	7.8	12.9	2400	
4	11L	10R	2	18	40	12.9	18.0	5.1	2000
5	13L	12R	2	18	32	18.0	23.1	5.1	1600
6	15L	13R	2	18	26	23.1	28.2	5.1	1300
7	2L	2R	0	22	0	28.2	41.0	12.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	32.0	-9.0	0
2	14L	12R	1	22	15	32.0	28.9	-3.1	750
3	12L	10R	2	22	38	28.9	22.7	-6.2	1900
4	10L	10R	2	22	42	22.7	16.5	-6.2	2100
5	9L	9R	1	18	23	16.5	14.0	-2.5	1150
6	8L	8R	2	18	50	14.0	8.9	-5.1	2500
7	7L	7R	1	18	27	8.9	6.4	-2.5	1350
8	2L	2R	1	14	37	6.4	4.5	-1.9	1850
9	2L	2R	0	14	0	4.5	0.0	-4.5	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.97	1.67	1.05	1	1.44	3.97

